

CERTIFICATE

**Welding of railway vehicles and components according to:
EN 15085-2**

This Certificate is issued to: **Proyectos Industriales Carmona, S.L. (PROINCAR)**
Avda. del Monte Boyal 21
45950 Casarrubios del Monte, Toledo (Spain)

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020
Type of activity: P, M (Production, Maintenance)

Area of Application: Manufacture and repair of welded components of railway vehicles

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 24 mm	BW
	1.2	t = 3 - 110 mm	BW
	1.2	t ≥ 5 mm	FW
	3.1/1.2	-	FW, 3-24 to 3-40 mm; No PWHT

Responsible welding coordinator (RWC): Carlos Alonso (Level A) (External) Born: 1968
Deputy welding coordinator (DWC): Fernando García (Level C) Born: 1978
Comments: see reverse.

Certificate No: LRQA/15085/CL1/186/20/0A1
Valid: from 15 September 2020 to 14 September 2023
Issued on: 09 February 2022
Auditor: Bruno Vieira
IWE Number: PT/IWE/0199

LRQA Inspection Iberia, S.A

Name: Rodrigo González


Date: 09 February 2022

Ref No.:

Office: Madrid

Signature:

A member of the LRQA Group Limited



LRQA003 11.2021

Rodrigo González

Decision maker of LRQA Inspection Iberia, S.A.

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/186/20/0A1**Proyectos Industriales Carmona, S.L. (PROINCAR)**

Avda. del Monte Boyal 21

45950 Casarrubios del Monte Toledo, (Spain)

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

Small manufacturer in accordance to EN15085-2 Annex C.

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid